

The TRIMIG 250-4S DV 230-400V is a « synergic » three phase welding unit, ideal for maintenance and locksmith work. It can weld steel, stainless, aluminium, and it is particularly suitable for intensive professional work up to  $\varnothing 1.2$ .

## PRODUCT

In « Synergic » mode, setting is fast and simple. The Micro processor controller will automatically set the optimum wire speed. This avoids complex set-up and ensures optimum welding parameters.

## 3 FUNCTIONS AVAILABLE

- **2T** : 2 stroke welding.
- **4T** : 4 stroke welding, to weld during a long period without constantly pressing the trigger.
- **Spot** : for plug welding.

## SYNERGIC MODE FOR EASY AND QUICK SETTINGS

- **With this function, the wire speed setting is Automatic.**

Simply select:

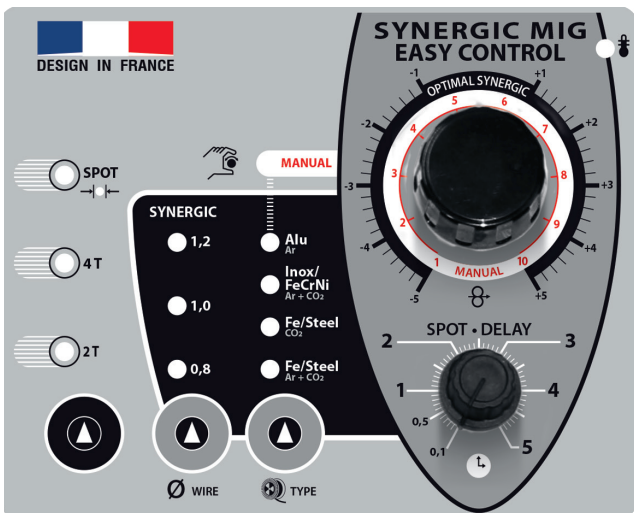
- the wire type
- the wire  $\varnothing$
- the power

TRIMIG 250-4S DV 230-400V sets the optimum wire speed for you.

- **Save the last settings.**



- Included :
- 1 torch 250 A (3m)
  - Earth clamp (4m)



## ACCESSORIES

### Torch MB25 kit (250A) (Not included)



Ref. 041233

Composition:

- Contact tips:
  - $\varnothing 0,8$  M6 steel/stainless (x 5)
  - $\varnothing 1,0$  M6 steel/stainless (x 5)
  - $\varnothing 1,0$  M6 Alu (x 5)
- Contact tips supports 250A (x 3)
- Springs for nozzle (x 5)
- Nozzles 250A (x 3)

50/60hz	-AM-	min > max	Ømm		Ømm			Electronic Control	équipé d'origine / original equipment / originalausstattung / equipamiento de fabrica		EN60974-1 (40°C)		U <sub>0</sub>	cm/kg	Protected & compatible POWER GENERATOR (+/- 15%)
			GAS	NO GAS	100	200	300		I <sub>A</sub> (60%)	X% (I <sub>2</sub> max)					
400V - 3~	10A	35-250A	0.8	-	-	✓	✓	0.8/1.0	1.0	180A	250A 30%	17V 37V	50x90x88 / 86	10 kVA	
230V - 3~	16A		1.2	-	-	✓	✓								