

250 Amp, single phase MIG welder with 4 roll wire feed system and semi-synergic control panel. Controlled by microprocessor, set up is quick and easy with the machine controlling wire speed, this function avoids complex set up and ensures optimum welding performance.

PRODUCT

In « Synergic » mode, setting is fast and simple. The Micro processor controller will automatically set the optimum wire speed. This avoids complex set-up and ensures optimum welding parameters.

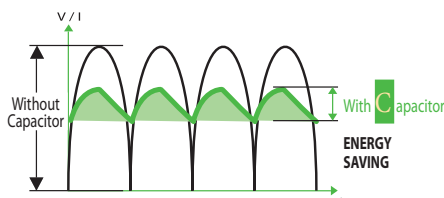
HIGH PERFORMANCE SINGLE PHASE

Rectified current smoothed by capacitors giving produces:

- Optimum fusion
- Reduced spatter

CAPACITOR INSIDE → PERFECT WELD

MONOGYS 200-2CS & 250-4CS



Four roll wire feed – Ideal for use with soft wires e.g. aluminium and also works well with steel wires protecting the wire coating from fouling the torch liner.

3 FUNCTIONS AVAILABLE

- **2T** : 2 stroke welding.
- **4T** : 4 stroke welding, to weld during a long period without constantly pressing the trigger.
- **Spot** : for plug welding.

SYNERGIC MODE FOR EASY AND QUICK SETTINGS

■ **With this function, the wire speed setting is Automatic.**

Simply select:

- the wire type
- the wire \varnothing
- the power

MONOGYS 250-4CS sets the optimum wire speed for you.

■ **Save the last settings.**



- Included :
- 1 torch 250 A (3m)
 - Earth clamp (2m)

ACCESSORIES


Torch MB25 kit (250A) (Not included)



Ref. 041233

Composition:

- Contact tips:
 - Ø0,8 M6 steel/stainless (x 5)
 - Ø1,0 M6 steel/stainless (x 5)
 - Ø1,0 M6 Alu (x 5)
- Contact tips supports 250A (x 3)
- Springs for nozzle (x 5)
- Nozzles 250A (x 3)

50/60hz	-AM-	min▷max	Ømm		Ømm			Electronic Control	équipé d'origine / original equipment / originalausstattung / equipamiento de fabrica		EN60974-1 (40°C)		U ₀	cm/kg	Protected & compatible POWER GENERATOR (+/- 15%)
			GAS	NO GAS	100	200	300		Ø	Wire	I _A (60%)	X% (I ₂ max)			
240V - 1~	32A	40-250A	0.8	-	-	✓	✓		0.8/1.0	1.0	170A	250A 15%	17V 38V	47x77x79 / 85	11 kVA